

1. A direct current motor comprising:

a rotor core, including a core of ferromagnetic

a commutator with a number of segments greater than the number of rotor slots S;

2. The direct current motor as in claim 1, wherein each pole comprises a permanent magnet mounted on the surface of a core of a ferromagnetic material.

3. The direct current motor as in claim 1, wherein each pole comprises a coil wound around a tooth made of a ferromagnetic material.

4. An AC commutator (~~Universal~~) motor comprising:

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1. **Introduction**
 2. **Background**
 3. **Methodology**
 4. **Results**
 5. **Discussion**
 6. **Conclusion**
 7. **References**
 8. **Appendix**
 9. **Index**
 10. **Table of Contents**
 11. **Abstract**
 12. **Summary**
 13. **Key Words**
 14. **Keywords**
 15. **Subject Headings**
 16. **Classification**
 17. **Indexing**
 18. **References**
 19. **Appendix**
 20. **Index**
 21. **Table of Contents**
 22. **Abstract**
 23. **Summary**
 24. **Key Words**
 25. **Keywords**
 26. **Subject Headings**
 27. **Classification**
 28. **Indexing**
 29. **References**
 30. **Appendix**
 31. **Index**
 32. **Table of Contents**
 33. **Abstract**
 34. **Summary**
 35. **Key Words**
 36. **Keywords**
 37. **Subject Headings**
 38. **Classification**
 39. **Indexing**
 40. **References**
 41. **Appendix**
 42. **Index**
 43. **Table of Contents**
 44. **Abstract**
 45. **Summary**
 46. **Key Words**
 47. **Keywords**
 48. **Subject Headings**
 49. **Classification**
 50. **Indexing**
 51. **References**
 52. **Appendix**
 53. **Index**
 54. **Table of Contents**
 55. **Abstract**
 56. **Summary**
 57. **Key Words**
 58. **Keywords**
 59. **Subject Headings**
 60. **Classification**
 61. **Indexing**
 62. **References**
 63. **Appendix**
 64. **Index**
 65. **Table of Contents**
 66. **Abstract**
 67. **Summary**
 68. **Key Words**
 69. **Keywords**
 70. **Subject Headings**
 71. **Classification**
 72. **Indexing**
 73. **References**
 74. **Appendix**
 75. **Index**
 76. **Table of Contents**
 77. **Abstract**
 78. **Summary**
 79. **Key Words**
 80. **Keywords**
 81. **Subject Headings**
 82. **Classification**
 83. **Indexing**
 84. **References**
 85. **Appendix**
 86. **Index**
 87. **Table of Contents**
 88. **Abstract**
 89. **Summary**
 90. **Key Words**
 91. **Keywords**
 92. **Subject Headings**
 93. **Classification**
 94. **Indexing**
 95. **References**
 96. **Appendix**
 97. **Index**
 98. **Table of Contents**
 99. **Abstract**
 100. **Summary**
 101. **Key Words**
 102. **Keywords**
 103. **Subject Headings**
 104. **Classification**
 105. **Indexing**
 106. **References**
 107. **Appendix**
 108. **Index**
 109. **Table of Contents**
 110. **Abstract**
 111. **Summary**
 112. **Key Words**
 113. **Keywords**
 114. **Subject Headings**
 115. **Classification**
 116. **Indexing**
 117. **References**
 118. **Appendix**
 119. **Index**
 120. **Table of Contents**
 121. **Abstract**
 122. **Summary**
 123. **Key Words**
 124. **Keywords**
 125. **Subject Headings**
 126. **Classification**
 127. **Indexing**
 128. **References**
 129. **Appendix**
 130. **Index**
 131. **Table of Contents**
 132. **Abstract**
 133. **Summary**
 134. **Key Words**
 135. **Keywords**
 136. **Subject Headings**
 137. **Classification**
 138. **Indexing**
 139. **References**
 140. **Appendix**
 141. **Index**
 142. **Table of Contents**
 143. **Abstract**
 144. **Summary**
 145. **Key Words**
 146. **Keywords**
 147. **Subject Headings**
 148. **Classification**
 149. **Indexing**
 150. **References**
 151. **Appendix**
 152. **Index**
 153. **Table of Contents**
 154. **Abstract**
 155. **Summary**
 156. **Key Words**
 157. **Keywords**
 158. **Subject Headings**
 159. **Classification**
 160. **Indexing**
 161. **References**
 162. **Appendix**
 163. **Index**
 164. **Table of Contents**
 165. **Abstract**
 166. **Summary**
 167. **Key Words**
 168. **Keywords**
 169. **Subject Headings**
 170. **Classification**
 171. **Indexing**
 172. **References**
 173. **Appendix**
 174. **Index**
 175. **Table of Contents**
 176. **Abstract**
 177. **Summary**
 178. **Key Words**
 179. **Keywords**
 180. **Subject Headings**
 181. **Classification**
 182. **Indexing**
 183. **References**
 184. **Appendix**
 185. **Index**
 186. **Table of Contents**
 187. **Abstract**
 188. **Summary**
 189. **Key Words**
 190. **Keywords**
 191. **Subject Headings**
 192. **Classification**
 193. **Indexing**
 194. **References**
 195. **Appendix**
 196. **Index**
 197. **Table of Contents**
 198. **Abstract**
 199. **Summary**
 200. **Key Words**
 201. **Keywords**
 202. **Subject Headings**
 203. **Classification**
 204. **Indexing**
 205. **References**
 206. **Appendix**
 207. **Index**
 208. **Table of Contents**
 209. **Abstract**
 210. **Summary**
 211. **Key Words**
 212. **Keywords**
 213. **Subject Headings**
 214. **Classification**
 215. **Indexing**
 216. **References**
 217. **Appendix**
 218. **Index**
 219. **Table of Contents**
 220. **Abstract**
 221. **Summary**
 222. **Key Words**
 223. **Keywords**
 224. **Subject Headings**
 225. **Classification**
 226. **Indexing**
 227. **References**
 228. **Appendix**
 229. **Index**
 230. **Table of Contents**
 231. **Abstract**
 232. **Summary**
 233. **Key Words**
 234. **Keywords**
 235. **Subject Headings**
 236. **Classification**
 237. **Indexing**
 238. **References**
 239. **Appendix**
 240. **Index**
 241. **Table of Contents**
 242. **Abstract**
 243. **Summary**
 244. **Key Words**
 245. **Keywords**
 246. **Subject Headings**
 247. **Classification**
 248. **Indexing**
 249. **References**
 250. **Appendix**
 251. **Index**
 252. **Table of Contents**
 253. **Abstract</**

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10 a concentrated winding rotor having a plurality of simple coils of insulated wire mounted on the same rotor tooth, with the terminals of these coils being connected to different segments of the commutator.

15 5. A direct current motor comprising:

a rotor core including a core of ferromagnetic material having S slots and S teeth separated from the stator core by an airgap;

a concentrated winding rotor with a plurality of coils of insulated wire being wound around each rotor tooth;

a commutator with a number of segments z ;

5

$$0 < P < 10$$
 $s > 2$

k is an integer greater than 0

10

n is equal to 0 or k

15

or $Z = \text{LCM}(S, 2P)/2$ and $Z/2P > 3$

6. The direct current motor of claim 5, wherein each pole comprises a permanent magnet mounted on the surface of a core of a ferromagnetic material.

7. The direct current motor of claim 5, wherein each pole comprises a coil wound around a tooth made of a ferromagnetic material.

8. An AC commutator (Universal) motor comprising:
a stator with $2P$ poles, each comprising a coil wound
around the tooth of a core of a ferromagnetic material;

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a rotor core including a core of ferromagnetic material having S slots and S teeth separated from the stator core by an airgap, wherein each tooth has the same geometrical dimensions;


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5      P is an integer and      1 < P < 10
      S = 2P + 2A      A is an integer and      1 < A < P
      Z = k*LCM(S/2,2P) ± n      k is an integer greater than 0

                                  LCM is the Least Common Multiple
                                  of S/2 and 2P

10                                  n is equal to 0 or k

```

15

20 11. The direct current motor as in claim 9, wherein each pole comprises a coil wound around a tooth made of a ferromagnetic material.

25 a stator with 2P poles;

 a rotor core including a core of ferromagnetic material having S slots and S teeth separated from the stator core by an airgap,

wherein S/2 teeth have different geometrical
30 dimensions from the remaining teeth;

5

wherein the number of stator poles $2P$, the number of rotor slots S and the number of segments on the commutator Z to satisfy the following conditions:

10

A is an integer and $1 < A < p$

LCM is the Least Common Multiple of $S/2$ and $2P$

n is equal to 0 or k

20

14. The AC commutator (Universal) motor as in clam 12,

15. A direct current motor as claimed in claim 1 with a part of the magnetic circuit realized with a soft magnetic composite made of metal powder.

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16. A direct current motor as claimed in claim 15,
 wherein the center part of the rotor or stator teeth
 under the coils have a rounded, oval, or circular
 profile, whereby to reduce the risk of destruction of the
 5 insulation by a sharp bending of the winding coils, and
 to maximize the copper filling factor.

17. A direct current motor as claimed in claim 15
 wherein:

10 the axial lengths of the center part of the
 teeth under the coils and the yoke are the same;

the axial length of the tooth tips is higher
 than the axial length of the teeth.

15 18. A direct current motor as claimed in claim 17
 wherein the end-windings are inserted partially or
 completely under the tooth tips.

19. A direct current motor as claimed in claim 17
 20 wherein the commutator and brushes are partially or
 completely inserted under the rotor tooth tips to reduce
 the total axial length of the motor.

20. A direct current motor as claimed in claim 15
 25 wherein the teeth are not skewed and some tooth tips are

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skewed to reduce the variations of the magnetic reluctance or the cogging torque.

21. An AC commutator (Universal) motor as claimed in
5 claim 4, wherein a part of the magnetic circuit is realized with a soft magnetic composite made of metal powder.

22. An AC commutator (Universal) motor as claimed in
10 claim 21, wherein the center part of the rotor or stator teeth under the coils have a rounded, oval, or circular profile whereby to get a reduction of the risk of destruction of the insulation by a sharp bending of the winding coils, and to maximize the copper filling factor.

15

23. An AC commutator (Universal) motor as claimed in claim 21, wherein:

the axial lengths of the center part of the teeth under the coils and the yoke are the same;

20

the axial length of the tooth tips is higher than the axial length of teeth.

24. An AC commutator (Universal) motor as claimed in claim 23, wherein the end-windings are inserted partially
25 or completely under the tooth tips.

25. An AC commutator (Universal) motor as claimed in
claim 23, wherein the commutator and brushes are
partially or completely inserted under the rotor tooth
5 tips to reduce the total axial length of the motor.

26. An AC commutator (Universal) motor as claimed in
claim 21, wherein the teeth are not skewed and some tooth
tips are skewed to reduce the variations of the magnetic
10 reluctance or the cogging torque.

27. The direct current motor as in claim 1, wherein a
plurality of equalizer connections are added on the
commutator to reduce the number of brushes.
15

28. An AC commutator (Universal) motor as in claim 4,
wherein a plurality of equalizer connections are added on
the commutator to reduce the number of brushes.